

**Lifetime Warranty Coverage.** Your new replacement windows are backed by a Lifetime Limited Warranty, one of the strongest in the industry, along with an optional glass breakage warranty. In addition, the Color Collection exterior finishes carry a 10 year fade-resistance warranty rider. Please see the printed warranty for complete details.



*Built for superior appearance and durability.*

*Using advanced design and superior materials, our windows produce outstanding energy savings and trouble-free operation.*

1. The narrowline frame and sash create a clean-line, contemporary appearance with an expanded glass area. At the same time, internal chambers increase structural integrity, rigidity and energy efficiency.
2. This innovative composite reinforcement allows for secure mounting of hardware and the non-conductive material helps reduce the transfer of energy.<sup>1</sup>
3. Increased strength and protection is achieved with the end-of-throw cam shift locking action. The low-profile design includes a "locked" indicator that tells you if your windows are left unlocked.
4. Smooth and uniform, the true sloped sill quickly directs water runoff without the use of weep holes, keeping the exterior of the window clean and attractive.<sup>2</sup>

Our telescoping sill dam delivers a triple payoff: protection from air and water infiltration, increased structural stability and enhanced beauty.

5. When extreme wind and weather hit, the sash-to-sill interlock stands strong. Traditional sloped sill designs can allow the sash to bow during powerful winds, but with our interlocking technology, the sash is channeled firmly into the window frame for a unified wall of strength.

The compression bulb seal creates a snug fit that eliminates light penetration between the screen and frame. It also aids in easy screen installation and removal.<sup>3</sup>

<sup>1</sup> Double-hung base model will automatically be upgraded to ST (steel reinforcement) for all units ordered in excess of 48" wide or 84" high.  
<sup>2</sup> For larger size windows or to meet specific DP/PG ratings, optional weeps/performance package must be ordered.  
<sup>3</sup> Available only with the full screen option.

## CUSTOMIZE WITH DECORATIVE OPTIONS

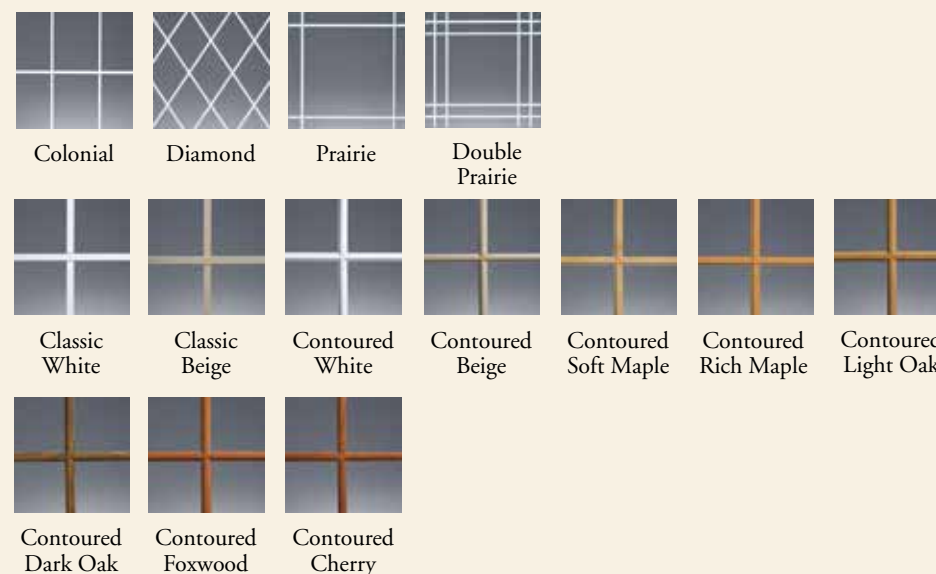
### COLOR COLLECTION

Create custom appeal with our luxurious color collection. Exterior colors feature a cutting-edge polyurethane coating technology with heat-reflective pigments for a remarkably strong and fade-resistant finish. Interior woodgrain laminates are performance-engineered for superb durability that maintains its attractive appearance over the life of the product.



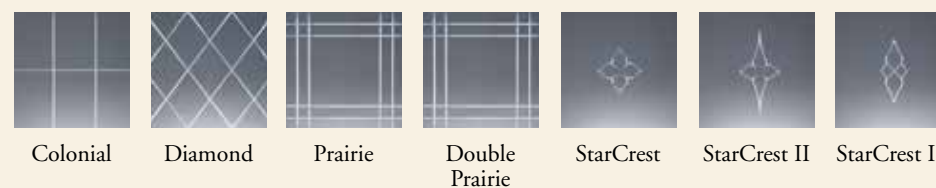
### GRID OPTIONS

Classic grids are available in complementary White or Beige, with colonial, diamond, prairie and double prairie patterns. Contoured colonial grids feature a modeled "cut wood" look and are available in complementary colors and in matching woodgrains.



### V-GROOVED CUT GLASS

A beautiful cut glass pattern will lend a touch of elegance without obstructing the view.



<sup>†</sup>Extruded solid color.  
<sup>††</sup>White woodgrain is available with a beige base only; white woodgrain is not available for 6400 series patio doors.  
 Note: White and Beige windows will have matching interior hardware. Windows ordered with a Light Oak, Dark Oak, Soft Maple or Rich Maple interior will receive Pontiac Gold hardware. Windows ordered with a Cherry or Foxwood interior will receive Brown hardware.

**Your Company** 123 Street Address • City, ST 00000  
 000.000.0000 • [www.yourcompany.com](http://www.yourcompany.com)

©2014 Associated Materials Inc. \*Insulated glass (IG) units that require capillary tubes may experience some argon gas depletion. \*\*It is imperative that your new bay or bow window is sealed and finished properly within the first 30 days after installation. Failure to properly finish and seal all of the wood components may cause the wood to fade, swell, warp, or develop other defects that would not be covered under your normal product warranty. ClimaTech is a registered trademark of AML. Intercept is a registered trademark of PPG Industries. ENERGY STAR name and logo are registered U.S. marks and are owned by the U.S. government. All specifications and designs are subject to change without notice. 6/14 7.5M/OP



PREMIER QUALITY FOR YOUR HOME

*Quality*



## TRADITIONAL EXCELLENCE

Backed by decades of manufacturing

expertise, each of our windows are

precision-engineered to ensure

superior quality and beauty, as well

as a weathertight construction that's

virtually maintenance-free. Built

with "Made in the U.S.A." pride,

each window is custom-made to

the precise measurements of your

window openings, which is a

significant advantage over stock or

"ready-made" windows. From day

one, you can depend on our

professional and knowledgeable team

to meet your every expectation for

superb craftsmanship, excellent value

and unparalleled customer service.



Made in USA



*Enhance the beauty of your home  
with our distinctive window collection.*



### ■ DOUBLE-HUNG WINDOWS

*The simple, understated beauty of double-hung windows adds style and elegance to any home. A positive reflection of your good taste.*

- Both sashes tilt in to allow easy cleaning from inside your home.
- Narrowline frame and sashes with fusion-welded corners increase strength and energy efficiency.
- Integrated sash-to-sill interlock provides a unified wall of strength; prevents the sash from bowing in extreme winds.
- Non-conductive composite reinforcement in the meeting rails allows for secure mounting of hardware and improves energy efficiency.
- True sloped sill creates a highly efficient drainage system.
- Constant force balance system for smooth sash operation.

### ■ HIGH-PERFORMANCE VINYL WINDOWS . . . A CLEAR REFLECTION OF BEAUTY AND STRENGTH

*With our windows, you have found an excellent choice for your home. Refined quality and artistic detail merge with state-of-the-art technology for superior beauty, advanced energy efficiency, carefree upkeep and excellent value.*

For many people, reducing energy costs is a primary reason for purchasing replacement windows. Windows are roughly 80% glass, so it's important to choose the best glass system for your home and climate. Each window is built with a dual-pane insulating glass unit with double-strength glass. Upgrading your windows to a high-performance ClimaTech® insulating glass package with Low-E glass, argon gas\* and the PPG Intercept® Warm-Edge Spacer System will further increase year-round energy savings. Low-E (low-emissivity) glass features a virtually clear metallic coating that allows warm solar rays to penetrate your home in the winter to help reduce heating costs. In summer, Low-E glass helps block solar heat to keep your home cooler and reduce air-conditioning usage. Low-E also minimizes UV rays that can cause furnishings to fade.

### MEETS FUTURE ENERGY STAR® REQUIREMENTS TODAY!

Our windows meet or exceed stringent ENERGY STAR requirements, providing triple-pane energy-saving performance in a dual-pane unit. The dual-pane, double-strength insulated glass, thermally optimized frame and sash and non-conductive composite reinforcements deliver premium window performance with everyday affordability.



*Our windows are available with a variety of glass options. Please consult your window professional for the optimal glass package to meet the ENERGY STAR requirements for your home and climate zone.*



### ■ SLIDING WINDOWS

- Large glass area allows for unobstructed viewing.
- Both sashes slide horizontally and lift out for convenient cleaning.
- Narrowline frame and sashes with fusion-welded corners increase strength and energy efficiency.
- Nylon-encased dual brass roller system for smooth gliding performance.
- Hidden screen track for a neat, clean appearance.



### ■ BAY AND BOW WINDOWS

- 1-1/4" furniture-grade veneer is standard in the construction of head, seatboard and jambs.
- Head and seatboard are available in oak or birch veneer finishes and ready for painting or staining.\*\*
- 3" pre-insulated seatboard option helps increase energy savings.
- Available in a variety of colors and finishes; exterior roof system options also are offered.

### ■ CASEMENT WINDOWS

- Sash gently opens outward with an easy-touch crank handle.
- Beveled exterior sash design creates the appearance of a larger glass area.
- Heavy-duty hinge system provides multi-directional ventilation and allows sash cleaning from inside the home.
- Multi-point locking system ensures a tight seal.
- Multiple lite configurations available in a single mainframe.

### ■ AWNING WINDOWS

- Sash opens up and out for refreshing ventilation.
- Combine with fixed lites for an expanded window design.
- Beveled exterior sash design creates the appearance of a larger glass area.
- Heavy-duty hinge ensures easy operation.
- Dual locking system on each side of the window creates a tight seal.
- Multiple lite configurations available in a single mainframe.

### ■ GARDEN WINDOWS

- Ideal for indoor gardening all year long.
- Fully welded mainframe for strength and stability.
- Clear 1" insulated glass unit provides all-weather protection.
- Top sloped insulating glass panel is tempered for increased durability.
- Twin-sealing, fully screened, operating casements improves weather protection.

### ■ SLIDING PATIO DOORS

- Three distinctive styles in Contemporary, Classic and French.
- Premium vinyl mainframe and sash feature a double-wall design and multi-chambered construction.
- 1" thick insulated glass unit with warm-edge spacer system saves energy year-round.
- Steel reinforcements at the interlocks and lock rails increase structural integrity.
- Precision-engineered tandem roller system ensures smooth operation.

*Discover the Beauty*